

TOOLBOX SAFETY TRAINING

Company _____ Location _____ Date _____

Vol 17 - No 16 GROUP LOCKOUT PROCEDURES - PART 1

OSHA has specific guidelines concerning group lockout procedures. OSHA standard 1910.147 (f) (3) (ii) [D] requires that each employee involved in the lockout operation affix a personal lockout device to the group lockout device, group lockbox, or comparable mechanism. One of the most widely used group lockout systems is the hasp system.

The hasp system consists of using a hasp (Figure 1) that locks onto the device or closure mechanism, which allows for up to six workers to lockout the device. If the group size is greater than six, a daisy chain of hasps can be used (Figure 2). Five locks are used in the top hasp with the remaining hole free for another hasp, which in turn allows for more locks on the second hasp. More hasps can be added as needed, forming a “daisy chain” configuration that allows for a theoretical unlimited number of locks to be added.

Supervisors must always remember to include ALL personnel at risk and make sure they put their personal lock on the hasp or lockout system used.

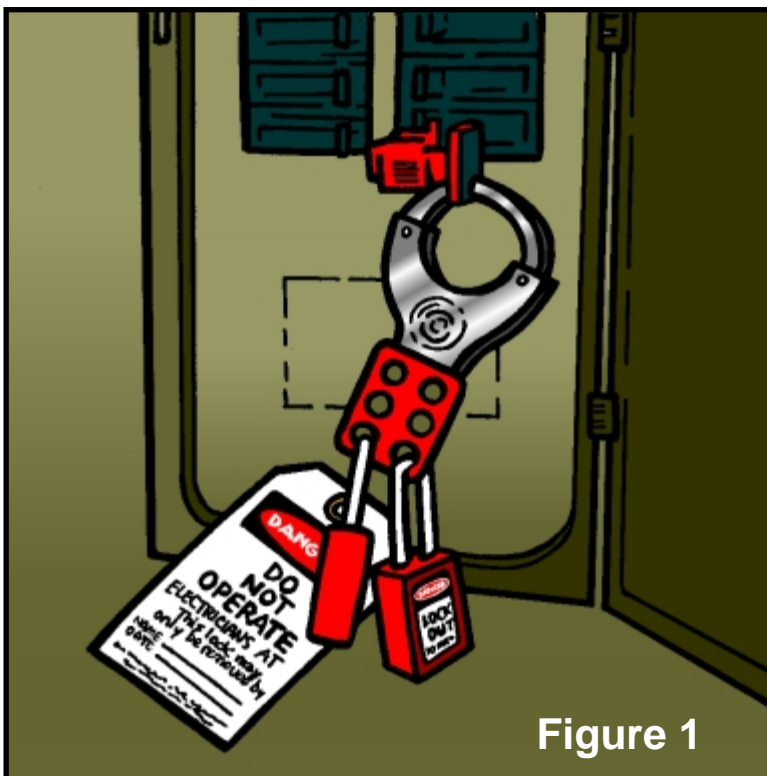


Figure 1

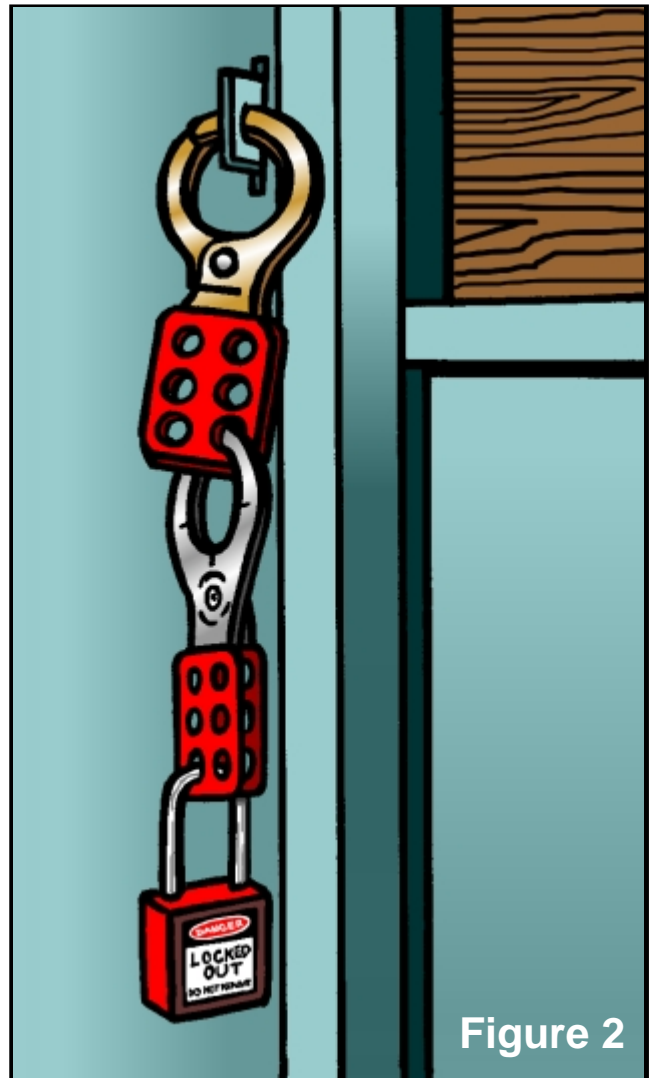


Figure 2

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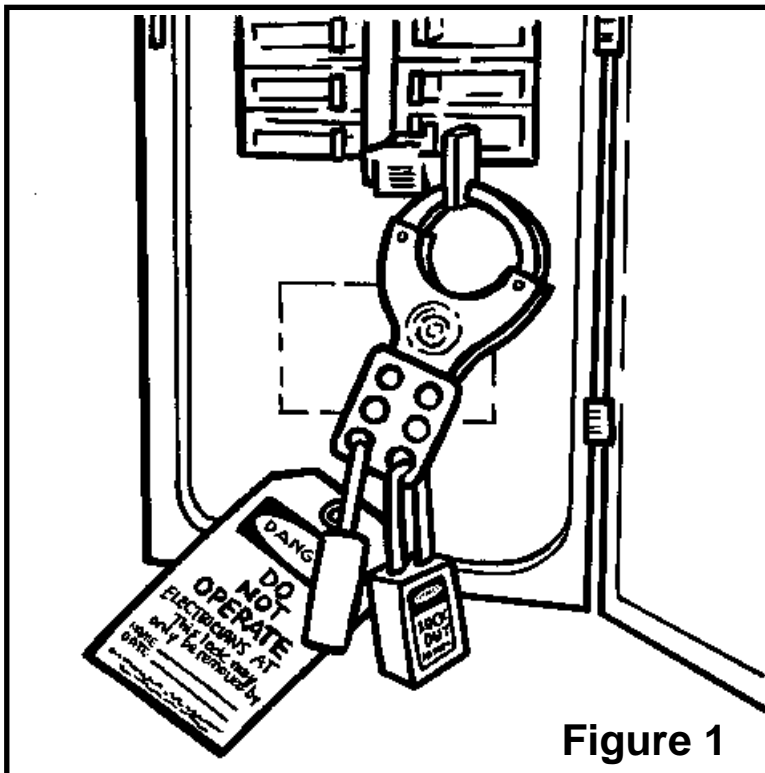


Figure 1

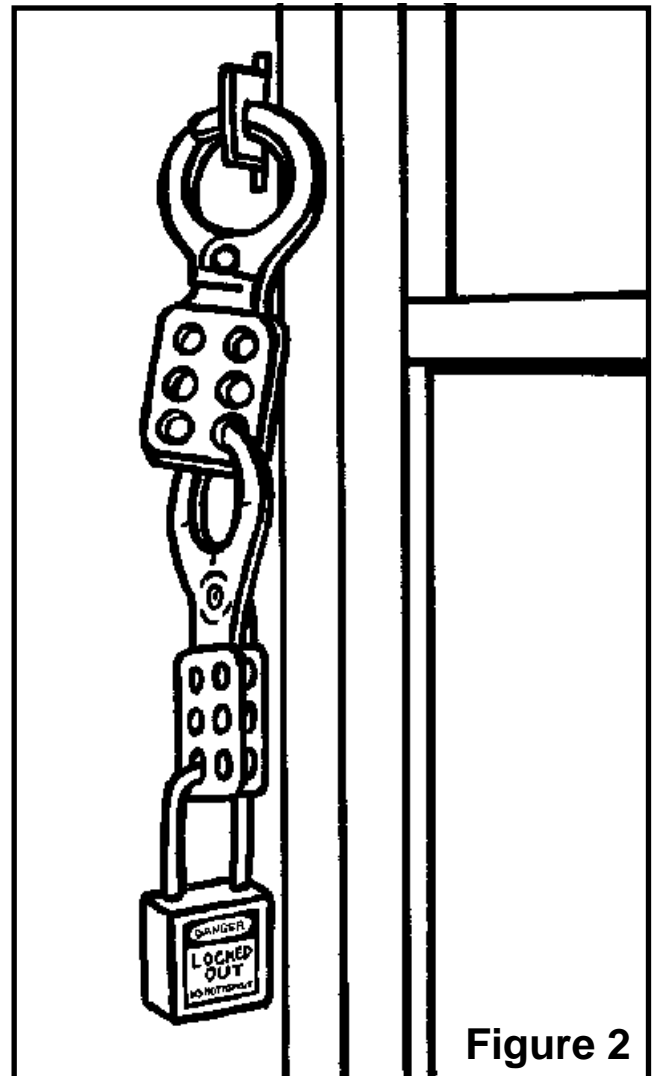


Figure 2